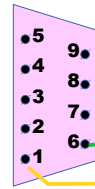




Raccordement IHM Kinco sur cartes CNC SOPROLEC

Connecteur femelle côté IHM
COM0/COM2

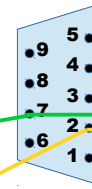


Modbus Maître

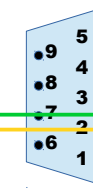
RS485 D+

RS485 D-

Connecteur mâle côté InterpCNC 2
X5

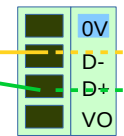


Modbus Esclave
Adresse 1



Modbus Esclave
Adresse 2

Connecteur côté InterpCNC 2.1



Modbus Esclave
Adresse 3

The screenshot shows the software interface with two windows open: 'HMI Attribute' and 'PLC Attribute'.

HMI Attribute Window:

- System Information: Type: RS485-2, Baud Rate: 19200, Data Bit: 8, Parity Check: none, Stop Bit: 1.
- COM0 Setting: PLC Communication Time Out(s): 3, Protocol Time Out 1(ms): 3, Protocol Time Out 2(ms): 3, Max interval of word block pack: 2, Max interval of bit block pack: 8, Max word block package size: 16, Max bit block package size: 64.

PLC Attribute Window:

- Station No.: 1
- Network Ports Setting: IP: 192.168.0.2, Port: 502.
- PLC Communication Type: TCP
- PLC Communication Time Out(s): 3
- Protocol Time Out 1(ms): 3
- Protocol Time Out 2(ms): 3
- Max interval of word block pack: 2
- Max interval of bit block pack: 2
- Max word block package size: 64
- Max bit block package size: 32

The screenshot shows the 'InterpCNC V2 USB test center' software interface with the 'Paramètres InterpCNC' window open.

Paramètres InterpCNC Window:

- Configuration MODBUS: Adresse esclave: 1, Vitesse com.: 19200, Parité: Aucune.
- Clavier matriciel: Télécommande clavier: Inactif, Lignes de sorties matrice: 4, Colonnes d'entrées matrice: 6.
- Survitesse: Source réglage: Logiciel, Survitesse mini (%): 100, Survitesse Maxi (%): 100.
- Interpreteur BASIC: Exécution auto. prog. Basic.

At the bottom, the status bar shows: X = 0, Y = 0, Z = 0, A = 0, B = 0, Buf = 8192.