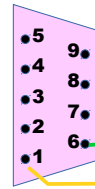




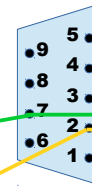
Raccordement IHM Kinco sur cartes CNC SOPROLEC

Connecteur femelle côté IHM
COM0/COM2

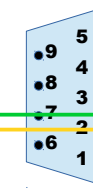


Modbus Maître

Connecteur mâle côté InterpCNC 2
X5

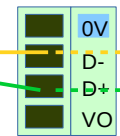


Modbus Esclave
Adresse 1



Modbus Esclave
Adresse 2

Connecteur côté InterpCNC 2.1



Modbus Esclave
Adresse 3

RS485 D+

RS485 D-

The screenshot shows the CNC software interface with two configuration windows open:

- HMI Attribute:**
 - System Information: HMI, Historical Events Storage
 - Security Levels Setting: Task Bar, HMI Extended Attributes
 - User Permissions Setting: COM0 Setting, COM2 Setting
 - Type: RS485-2
 - Baud Rate: 19200
 - Data Bit: 8
 - Parity Check: none
 - Stop Bit: 1
 - PLC Communication Time Out(s): 3
 - Protocol Time Out 1(ms): 3
 - Protocol Time Out 2(ms): 3
 - Max interval of word block pack: 2
 - Max interval of bit block pack: 8
 - Max word block package size: 16
 - Max bit block package size: 64
- PLC Attribute:**
 - Station No.: 1
 - Network Ports Setting: IP 192.168.0.2, Port 502
 - PLC Communication Type: TCP
 - PLC Communication Time Out(s): 3
 - Protocol Time Out 1(ms): 3
 - Protocol Time Out 2(ms): 3
 - Max interval of word block pack: 2
 - Max interval of bit block pack: 2
 - Max word block package size: 64
 - Max bit block package size: 32

The screenshot shows the InterpCNC V2 USB test center software interface with the following settings:

- InterpCNC V2 USB test center:**
 - Manuel, Divers, Palpage, Mouv. Spéciaux
 - Buttons: UnLock, Stop & Lock
- Paramètres InterpCNC:**
 - Configuration MODBUS: Adresse esclave 1, Vitesse com. 19200, Parité Aucune
 - Clavier matriciel: Télécommande clavier: Inactif, Lignes de sorties matrice: 4, Colonnes d'entrées matrice: 6
 - Interpreteur BASIC: Exécution auto. prog. Basic (unchecked)
 - Survitesse: Source réglage: Logiciel, Survitesse mini (%): 100, Survitesse Maxi (%): 100
- Buttons: Exporter, Importer, Envoyer, Fermer
- Version: InterpCNC 2 DLL Version 1.5.0.0
- Status bar: X = 0, Y = 0, Z = 0, A = 0, B = 0, Buf = 8192